



TRUE™ Planetary Gearheads



Linear Motion. Optimized.™

Thomson - the Choice for Optimized Motion Solutions

Often the ideal design solution is not about finding the fastest, sturdiest, most accurate or even the least expensive option. Rather, the ideal solution is the optimal balance of performance, life and cost.

The Best Positioned Supplier of Mechanical Motion Technology

Thomson has several advantages that makes us the supplier of choice for motion control technology.

- Thomson own the broadest standard product offering of mechanical motion technologies in the industry.
- Modified versions of standard product or white sheet design solutions are routine for us.
- Choose Thomson and gain access to more than 70 years of global application experience in industries including packaging, factory automation, material handling, medical, clean energy, printing, automotive, machine tool, aerospace and defense.
- As part of Fortive Corporation, we are financially strong and unique in our ability to bring together control, drive, motor, power transmission and precision linear motion technologies.

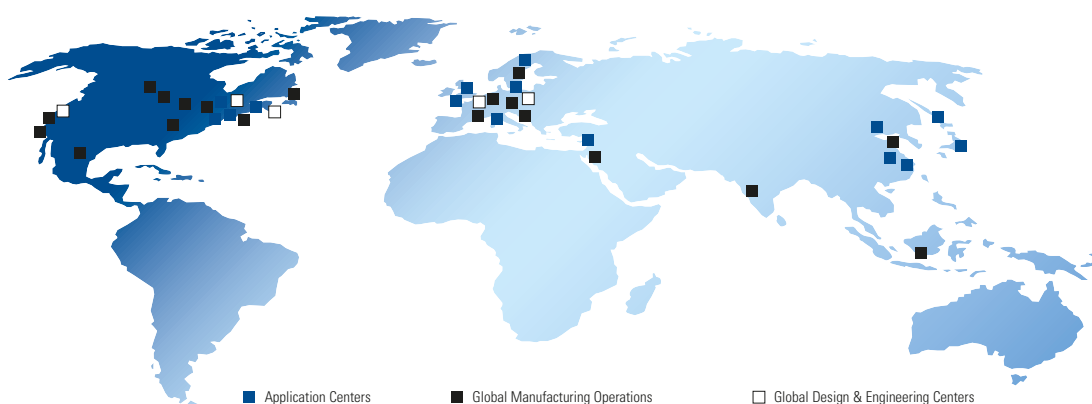
A Name You Can Trust

A wealth of product and application information as well as 3D models, software tools, our distributor locator and global contact information are available at www.thomsonlinear.com. Talk to us early in the design process to see how Thomson can help identify the optimal balance of performance, life and cost for your next application. And, call us or any of our 2000+ distribution partners around the world for fast delivery of replacement parts.

The Fortive Business System

The Fortive Business System (FBS) was established to increase the value we bring to customers. It is a mature and successful set of tools we use daily to continually improve manufacturing operations and product development processes. FBS is based on the principles of Kaizen which continuously and aggressively eliminate waste in every aspect of our business. FBS focuses the entire organization on achieving breakthrough results that create competitive advantages in quality, delivery and performance – advantages that are passed on to you. Through these advantages, Thomson is able to provide you faster times to market as well as unsurpassed product selection, service, reliability and productivity.

Local Support Around the Globe



MICRON

AquaTRUE™

Features

- Precision: 13 arc-minutes
- Frame Sizes: 60 mm, 80 mm, 120 mm and 160 mm
- Torque Capacity: up to 876 Nm
- Ratio Availability: 3:1 thru 100:1
- Radial Load Capacity: up to 3730 N



XTRUE™

Features

- Precision: 13 arc-minutes
- Frame Sizes: 40 mm, 50 mm, 60 mm, 70 mm, 80 mm, 90 mm, 120 mm and 160 mm
- Torque Capacity: up to 876 Nm
- Ratio Availability: 3:1 thru 100:1
- Radial Load Capacity: up to 3730 N



NemaTRUE™

Features

- Precision: 13 arc-minutes
- Frame Sizes: 60 mm, 90 mm and 115 mm
- Torque Capacity: up to 180 Nm
- Ratio Availability: 3:1 thru 100:1
- Radial Load Capacity: up to 3730 N



**NemaTRUE 90™
Right Angle**

Features

- Precision: 13 arc-minutes
- Frame Sizes: 23 mm, 34 mm and 42 mm
- Torque Capacity: up to 255 Nm
- Ratio Availability: 1:1 thru 500:1
- Radial Load Capacity: up to 2900 N



DuraTRUE™

Features

- Precision: 8 arc-minutes
- Frame Sizes: 60 mm, 90 mm, 115 mm and 142 mm
- Torque Capacity: up to 834 Nm
- Ratio Availability: 3:1 thru 100:1
- Radial Load Capacity: up to 11150 N



**DuraTRUE 90
Right Angle**

Features

- Precision: 8 arc-minutes
- Frame Sizes: 60 mm, 90 mm, 115 mm and 142 mm
- Torque Capacity: up to 842 Nm
- Ratio Availability: 1:1 thru 500:1
- Radial Load Capacity: up to 11150 N



**DuraTRUE 90
Hollow Shaft**

Features

- Precision: 8 arc-minutes
- Frame Sizes: 90 mm, 115 mm and 142 mm
- Torque Capacity: up to 865 Nm
- Ratio Availability: 1:1 thru 500:1
- Radial Load Capacity: up to 11150 N



TRUE™ Planetary Gearheads

**DuraTRUE 90
Dual Shaft**

Features

- Precision: 8 arc-minutes
- Frame Sizes: 60 mm, 90 mm, 115 mm and 142 mm
- Torque Capacity: up to 865 Nm
- Ratio Availability: 1:1 thru 500:1
- Radial Load Capacity: up to 11150 N



ValueTRUE™

Features

- Precision: 4 arc-minutes
- Frame Sizes: 60 mm, 75 mm, 90 mm, 100 mm, 115 mm, 140 mm, 180 mm and 220 mm
- Torque Capacity: up to 2969 Nm
- Ratio Availability: 4:1 thru 100:1
- Radial Load Capacity: up to 37910 N



**ValueTRUE 90
Right Angle**

Features

- Precision: 4 arc-minutes
- Frame Sizes: 60 mm, 75 mm, 90 mm, 100 mm, 115 mm, 140 mm and 180 mm
- Torque Capacity: up to 2800 Nm
- Ratio Availability: 1:1 thru 50:1
- Radial Load Capacity: up to 37910 N



UltraTRUE™

Features

- Precision: 4 arc-minutes
- Frame Sizes: 60 mm, 75 mm, 90 mm, 100 mm, 115 mm, 140 mm, 180 mm and 220 mm
- Torque Capacity: up to 3300 Nm
- Ratio Availability: 4:1 thru 100:1
- Radial Load Capacity: up to 37910 N



**UltraTRUE 90
Right Angle**

Features

- Precision: 4 arc-minutes
- Frame Sizes: 60 mm, 75 mm, 90 mm, 100 mm, 115 mm, 140 mm and 180 mm
- Torque Capacity: up to 3111 Nm
- Ratio Availability: 1:1 thru 50:1
- Radial Load Capacity: up to 37910 N



**EverTRUE™
Continuous Duty**

Features

- Precision: 4 arc-minutes
- Frame Sizes: 100 mm, 140 mm and 180 mm
- Torque Capacity: up to 1010 Nm
- Ratio Availability: 4:1 thru 100:1
- Radial Load Capacity: up to 44600 N



MICRON

True Planetary Gearheads offer...

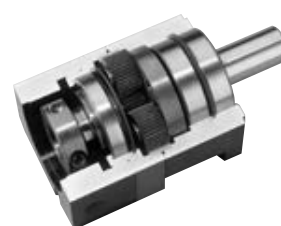
- High Torque-to-Size Ratio - allows compact design
- Low Backlash - eliminates positioning errors due to lost motion
- Inertia Matching - keeps servo system stable and in control
- High Rigidity - optimizes system response
- Self Relubrication - eliminates costly maintenance and downtime
- High Radial Load Capacity - mount pulleys and pinions directly on the output shaft



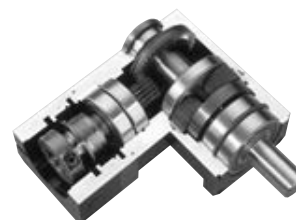
UltraTRUE™ output cage assembly



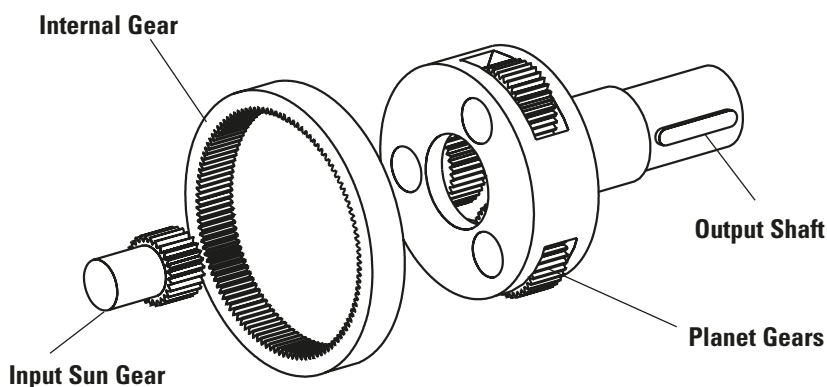
Planetary Gearing



DuraTRUE™ in-line planetary gearhead



DuraTRUE 90 right angle planetary gearhead

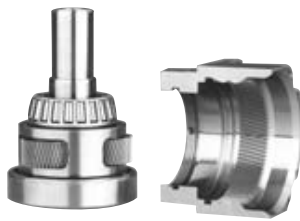


Gearhead	True Planetary gearing
AquaTRUE™	•
XTRUE™	•
NemaTRUE™	•
NemaTRUE 90	•
DuraTRUE	•
DuraTRUE 90	•
UltraTRUE	•
UltraTRUE 90	•
ValueTRUE™	•
ValueTRUE 90	•
EverTRUE™	•

TRUE™ Planetary Gearheads

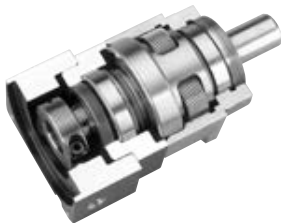
Helical Crowned True Planetary Gearing offers...

- High Torque Capacity
- Low Backlash
- Smooth Operation
- Greater Load Sharing
- Whisper Quiet



Output housing and helical internal gear are machined from a single piece of high strength steel

Helical gears are known for their quiet and smooth operation along with their ability to transmit higher loads than spur gears. Both of these features of helical gearing result from the improved contact ratio (effective teeth in mesh) over spur gears. Crowning is a modification to the gear tooth profile, which optimizes gear mesh alignment. It also enhances distribution of loading on the tooth flank, thereby reducing high stress regions which can result in surface pitting.



UltraTRUE in-line planetary gearhead

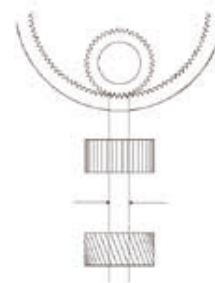
Planetary gearheads are often selected for high-precision motion control applications, which require a high torque-to-volume ratio, high torsional stiffness and low backlash. Until now, these attributes have been sufficient to meet the requirements of the market. Thomson has designed a high-torque, whisper-quiet helical gearhead to meet the recent improvements in servo motor technology.



UltraTRUE 90 right angle planetary gearhead

Thomson engineers accomplished this by combining the positive attributes of gear crowning and helical gearing with the planetary construction to create the smoothest operating gearhead on the market.

Spur vs. Helical Gearing

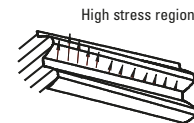


Typical contact ratio is 1.5 for spur gearing.

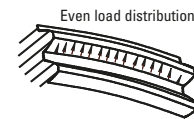
Contact ratio for equivalent helical gear is 3.3, more than double the contact ratio.

The contact ratio is defined as the number of teeth in mesh at any given time. The higher the contact ratio, the higher the torque rating of the gearing. **Helical gearing has more than 2X the contact ratio of spur gearing.**

Crowned vs. Non-crowned



Non-Crowned



Crowned

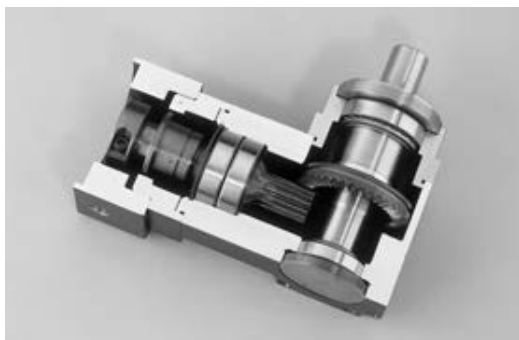
Crowning optimizes the gear mesh alignment within a gear train to increase the torque capacity and reduce noise. It also enhances load distribution on the tooth flank to reduce high stress regions.

Gearhead	Helical Crowned True Planetary gearing
AquaTRUE	
XTRUE	
NemaTRUE	
NemaTRUE 90	
DuraTRUE	
DuraTRUE 90	
UltraTRUE	•
UltraTRUE 90	•
ValueTRUE	•
ValueTRUE 90	•
EverTRUE	

MICRON

PowerTRUE™ Right Angle Gearheads offer...

- Lower backlash accomplished through single-axis mesh adjustment
- A compact right-angle design utilizing a high-tech face gear
- Whisper-quiet operation due to high contact ratio
- Mesh ratios from 1:1 to 5:1
- 98% efficiency



PowerTRUE Gear



Computerized mapping of gear tooth profile



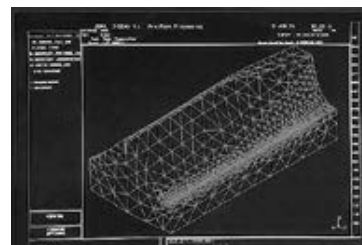
CNC machining of a PowerTRUE right-angle gear

PowerTRUE right angle gearset



Right-angle gear meshes are typically limited to ratios from 1:1 to 3:1 when using standard bevel gears. Compared to these designs, the PowerTRUE 90 gear increases the ratio range to 5:1.

The key to higher torque density is a unique tooth design, created by complex machining made practical with advanced CNC equipment and software. In the design, multiple teeth in the face gear simultaneously mesh with a standard involute pinion. The continuous tooth engagement yields a high contact ratio between the gear and the pinion, boosting torques to new levels and efficiency to 98%.



Advanced software enables stress analysis of PowerTRUE tooth profile

Gearhead	PowerTRUE gearing
AquaTRUE™	
XTRUE™	
NemaTRUE™	
NemaTRUE 90	•
DuraTRUE™	
DuraTRUE 90	•
UltraTRUE™	
UltraTRUE 90	•
ValueTRUE™	
ValueTRUE 90	•
EverTRUE™	